

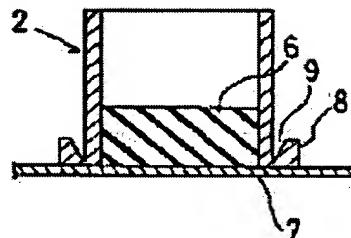
**MANUFACTURE OF LUMINOUS DISPLAY**

**Patent number:** JP6204570  
**Publication date:** 1994-07-22  
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**Applicant:** ROHM CO LTD  
**Classification:**  
- **international:** H01L33/00; F21V19/00; G09F13/20  
- **europen:**  
**Application number:** JP19930242525 19930929  
**Priority number(s):**

**Abstract of JP6204570**

**PURPOSE:** To manufacture a small-sized luminous display with a good yield by inserting a light-emitting element into a cylindrical case and then by filling transparent thermosetting synthetic resin into the case and hardening it.

**CONSTITUTION:** A flange section 8 is formed around the end of a cylindrical case 2 integrally with the case 2. Then, a tape 7 is attached to the flange section 8. After that, liquid synthetic resin 6 is filled into the cylindrical case 6. After hardening the synthetic resin 6, the flange section 8 is removed.



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